#### **Pumps Refresher - Relay Operations** Instructor Guide

**Session Reference:** 1

**Level of Instruction:** 

**Time Required:** 3 Hours

#### **Materials:**

- Three Fully Equipped Pumpers
- Portable Master Stream Device
- Pitot Gauge

#### **References:**

• Pump Operator Student Manual, Maryland Fire & Rescue Institute

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#### **PREPARATION:**

#### **Motivation:**

Objective (SPO): 1-1

The student will demonstrate an understanding of the pump operator's responsibilities while operating in a relay situation and provide an adequate flow and intake pressure to the next pumper during practical evolutions, to the satisfaction of the instructor.

#### **Overview:**

#### **Relay Operations Practical**

- Designing a Relay
- Knowledge of apparatus & hose capacities
- Fireground hydraulics
- Relay Operating Practices

#### **Session 1**

#### **Relay Operations Practical**

- SPO 1-1 The student will demonstrate an understanding of the pump operator's responsibilities while operating in a relay situation and provide an adequate flow and intake pressure to the next pumper during practical evolutions, to the satisfaction of the instructor.
- EO 1-1 Identify what information is required to design a relay
- EO 1-2 Demonstrate an understanding of apparatus pump capacities and the flow capacities of various size hose lines.
- EO 1-3 Demonstrate an understanding of basic fireground hydraulics.
- EO 1-4 Describe the basic operating principles for a relay operation.

### I. Designing a Relay (1-1)

- A. Based on the amount of water needed
  - 1. Relay capability will determine fire ground flow
  - 2. Estimate total number of attack lines that may be required as the fire progresses.
  - 3. Size of supply line equals number of attack lines
- B. Amount and size of supply hose available
- C. Number of pumpers available and their rated capacity

# II. Capacity of Apparatus Pumps & Supply Hose (1-2)

- A. Rated capacity of pumpers
  - 1. 750 gpm ---- 2000 gpm
  - 2. Largest pump should be at water source
  - 3. Ability of apparatus to lay dual supply lines (split hosebed)
- B. Rated capacity of various size supply hose (Based on 1000' hose)
  - 1.  $2 \frac{1}{2}$ " = 250 gpm
  - 2. 3'' = 400 gpm
  - 3. 4'' = 750 gpm
  - 4. 5" = 1500 gpm

# III. Fireground Hydraulics (1-3)

- A. Relay Losses
  - 1. Friction Loss Factors
    FL = QxQ for 100' of 3" hose
    (Q = GPM / 100)
    - a. Quantity of water flowing (GPM)
    - b. Hose size
    - c. Length of hose line

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#### 2. Head pressure due to elevation

- a. Add 5 psi for each 10' of plus elevation
- b. Deduct 5 psi for each 10' of minus elevation

#### B. Net Pump Pressure

- 1. The difference between intake pressure and the discharge pressure of the pump (A measure of how much work the pump is doing).
- 2. Maximum net pump pressure that a pumper operating at its rated capacity can supply is 150 psi. If more than 150 psi is required, the capacity of the pump will be reduced. (200 psi = 70% of pump capacity).

#### C. Fire Ground Rules of Thumb

- 1. Intake pressure Ideal is 50 psi at pump intake. (Could vary from 20 psi to 100 psi)
- 2. Maximum working pressure for 2 1/2" & 3" hose is 200 psi. (Hose test pressure is 250 psi)
- 3. Maximum working pressure for 4" & 5" hose is 150 psi (Hose test pressure is 200 psi)
- 4. Maximum distance between pumpers 1000'
- 5. Always start out at 150 psi pump pressure you can always adjust up or down!

#### D. Fire Ground Hydraulics Problems

- 1. Have students practice figuring friction loss in 3", 4" & 5" hose.
- 2. Have students calculate friction loss for dual supply lines.
- 3. Use various examples of gpm flow to show limitations of hose.

#### E. Operating Principles for a Relay

- 1. Position pumper in a safe location
- 2. Connect hoselines to intake and discharge of pumper.
- 3. Engage pump

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- 4. Put pump transmission in proper gear.
- 5. Set transfer valve to volume if using a two stage pump
- 6. Set throttle to desired pump pressure when water is received. May have to bleed air from supply line.
- 7. Adjust pump pressure to give next pumper 50 psi intake pressure.
- 8. Set relief valve or governor
- 9. To shut down relay, reverse procedures. Always shut down at attack pumper first.

## **IV. Practical Evolutions (1-4)**

- A. Utilizing three pumpers, set up a relay evolution using various sizes and lengths of supply hose between apparatus.
  - 1. Water source can be a hydrant or draft source.
  - 2. Utilize a portable master stream device for the fire ground flow. Check nozzle pressure with Pitot gauge to maintain desired flow.
- B. Rotate the apparatus so students can practice operating as source pumper, relay pumper, and attack pumper.

# **SUMMARY:**

## **Review:**

- Relay Operations Practical

   Designing A Relay
   Apparatus & Hose Capacity
   Fire Ground Hydraulics
   Relay Operating Practices

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**Assignment:** 

## **EVALUATION**